



**Part Number: 129-2503**

**Application: Chevy 6.6L DURAMAX**

**Balancer Bolt Installation**

1. Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages. Please call 805-339-2200 with any questions or issues.
2. To ensure proper thread engagement and accurate torque readings, clean the threads in the end of the crankshaft. Chase if necessary with a Thread Chaser or Tap
3. Lubricate the under head of the bolt with ARP Ultra-Torque Fastener Assembly Lubricant.
4. Place the washer onto the bolt
5. Lubricate the bolt threads with ARP Ultra-Torque Fastener Assembly Lubricant.
6. Install the bolt and tighten by hand.
7. Torque the bolt to: **325 FT-LBS**

**OR**

**75 FT-LBS plus 90°**

If you have any questions or need additional information please contact us at (805) 339-2200 or by FAX at (805) 650-0742

Automotive Racing Products

1863 Eastman Ave. Ventura, Ca 93003

[www.arp-bolts.com](http://www.arp-bolts.com)